

July 28, 2022

Stonel™ VC&C products

# Stonel Axiom AMI Service and Parts Kits

**Axiom AMI Spool Valve Service kits**

Easily rebuild or repair Axiom spool valves by replacing the wear parts of the Axiom spool valve. Each kit contains:

- (1) Spool
- (6) Quad-rings
- (5) Cages
- (1) Spring
- (2) Spool guides
- (1) Insertion tool \*
- Misc fasteners and o-rings

*\* Insertion tool not included with 1.2 Cv kits*

NOTE:  
 1. CLEAN THREADED SURFACES OF ALL PARTS TO BE ASSEMBLED.  
 2. O-RINGS MUST BE REPLACED.  
 3. O-RINGS MUST BE OIL LUBRICATED.  
 4. O-RINGS MUST BE OIL LUBRICATED AND INSTALLED WITH CARE TO AVOID DAMAGE TO THE O-RING AND TO THE VALVE BODY.  
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Part No.	Description	QTY	Material	Notes
1	SPPOOL	1	304	
2	QUADRING	6	304	
3	CAGE	5	304	
4	SPRING	1	304	
5	SPG	2	304	
6	IT	1	304	
7	FASTENER	1	304	
8	FASTENER	1	304	
9	FASTENER	1	304	
10	FASTENER	1	304	
11	FASTENER	1	304	

<u>Part Number</u>	<u>Applicable models</u>	<u>Applicable model codes</u>
ST604470	Axiom AMI	Consult factory, only special models with pneumatic override
ST605207	Axiom AMI	Spool rebuild kit for single pilot AMI units built after Sept. 2014
ST605125	Axiom AMI80	All Standard AMI80's
ST605267	Axiom AMI80	Optional stainless spool kit for AMI80 units
ST605589	Axiom AMI Dual	AMI334H____, AMI336H____, AMI444E____, AMI446A____, AMI924D____, AMI926D____, AMI934A____, AMI936A____, AMI964D____, AMI966D____, AMI974D____, AMI976D____
ST605588	Axiom AMI Dual	AMI332H____, AMI442E____, AMI922D____, AMI932A____, AMI962D____, AMI972D____
ST605231	Axiom AMI	Consult factory, only special models with SS spool
ST605192	Axiom AMI Upgrade kit**	Spool rebuild kit for single pilot AMI units built prior to Sept. 2014
ST605202	Axiom AMI Upgrade kit**	Optional stainless spool kit for single pilot AMI units built prior to Sept. 2014

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## Stonel Axiom AMI Service and Parts Kits

<p><b>Axiom SR/DA plug and manifold O-ring kit</b>                  Replace lost or damaged SR/DA selector plug and manifold o-rings. This kit contains:</p> <ul style="list-style-type: none"> <li>(1) SR/DA plug</li> <li>(3) O-rings</li> </ul>	<div style="text-align: center;">  </div> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="text-align: left; padding: 5px;"><u>Part Number</u></th> <th style="text-align: left; padding: 5px;"><u>Models</u></th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;"><b>ST604607</b></td> <td style="padding: 5px;"><b>Axiom AMI</b></td> </tr> </tbody> </table>	<u>Part Number</u>	<u>Models</u>	<b>ST604607</b>	<b>Axiom AMI</b>
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